

CLAIMS:

I claim:

- 1        1. A process of making a picture frame having  
2        printed border art work on a transparent front panel  
3        and having an attached rear panel comprising the steps  
4        of:
  - 5            printing border art work and registration marks  
6            on the front of a sheet of material having a pressure  
7            sensitive backing with protective cover;
  - 8            marking a cut path in a computer for cutting  
9            along the edge of said printed art;
  - 10          coating the front of said printed border sheet  
11        material with an adhesive;
  - 12          attaching said adhesive coated printer border  
13        sheet material to a transparent front panel;
  - 14          cutting said transparent front panel along said  
15        computer marked cut path along the edge of said  
16        printed border art work;
  - 17          removing a cutout window formed by said laser  
18        cutting said transparent front panel;
  - 19          removing the pressure sensitive backing from said  
20        printed border sheet material attached to said  
21        transparent front panel;
  - 22          attaching a transparent polymer sheet to a  
23        portion of said pressure sensitive adhesive coated  
24        sheet material and over said cutout window in said  
25        transparent front panel;
  - 26          cutting a frame back panel for said cut  
27        transparent front panel having said border sheet  
28        material and window covering polymer sheet of  
29        material attached thereto; and

1           attaching said cut frame back panel to said cut  
2 transparent front panel over said border art work and  
3 window covering sheet of polymer material to form a  
4 picture frame with printed decorative borders.

1           2. The process of making a picture frame in  
2 accordance with claim 1 including the step of marking  
3 a cut path in a computer for cutting said picture  
4 frame back panel.

1           3. The process of making a picture frame in  
2 accordance with claim 2 including the step of laser  
3 cutting said picture frame back panel along said cut  
4 path marked in said computer.

1           4. The process of making a picture frame in  
2 accordance with claim 1 including the step of laser  
3 cutting said transparent front panel along said  
4 computer marked cut path.

1           5. The process of making a picture frame in  
2 accordance with claim 1 in which the step of attaching  
3 a transparent polymer sheet includes attaching said  
4 transparent polymer sheet to cover the adhesive at one  
5 edge of said transparent front panel to thereby leave  
6 one edge between said frame back panel and said  
7 transparent polymer sheet unattached for sliding a  
8 picture therebetween.

1       6. The process of making a picture frame in  
2 accordance with claim 1 including the step of squeeze  
3 rolling said transparent front panel and attached  
4 adhesive coated printed border sheet material  
5 together.

1       7. The process of making a picture frame in  
2 accordance with claim 6 including the step of exposing  
3 said adhesive coated printed border sheet material  
4 attached to said transparent front panel with a  
5 ultraviolet source through said transparent front  
6 panel.

1       8. The process of making a picture frame in  
2 accordance with claim 3 in which the step of cutting  
3 a frame back panel includes cutting a frame back panel  
4 from a sheet of paper board.

1       9. The process of making a picture frame in  
2 accordance with claim 8 in which the step of cutting  
3 a sheet of transparent front panel includes cutting an  
4 acrylic front panel.

1       10. The process of making a picture frame in  
2 accordance with claim 1 in which the step of printing  
3 border art work includes offset printing of the border  
4 art work onto paper.

1       11. The process of making a picture frame in  
2 accordance with claim 3 including the step of cutting  
3 a fold out picture frame stand into said frame back  
4 panel.

1           12. The process of making a picture frame in  
2 accordance with claim 10 including the step of laser  
3 cutting a fold out picture frame stand into said frame  
4 back panel.

1           13. The process of making a picture frame in  
2 accordance with claim 5 including the step of sliding  
3 a picture between said frame back panel and said  
4 window covering polymer sheet.